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- (57) Abstract

A mutant of the mono-oxygenase cytochrome P450cam in which the cysteine residue at position 334 is removed.

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MUTANT MONO-OXYGENASE CYTOCHOME P450cam

The present invention relates to a mutant of the mono-oxygenase cytochrome P-450cam.

Mono-oxygenases catalyse the selective oxidation of activated and unactivated carbon-hydrogen bonds using oxygen¹, and are therefore of great interest for potential use in organic synthesis. However, progress in this area has been hampered by the difficulty in isolating sufficient quantities of the mono-oxygenase enzyme and/or the associated electron-transfer proteins. Despite the availability of amino acid sequences of more than 150 different cytochrome P-450 mono-oxygenases, to date structural date of only three are available^{2,3,4}, and few have been successfully over-expressed in bacterial systems⁵.

One cytochrome P-450 mono-oxygenase, which is soluble and can be expressed in sufficient quantities, is the highly specific P-450cam from P. putida which catalyses the regio- and stereoselective hydroxylation of camphor to 5-exo-hydroxycamphor. The high resolution crystal structure of P-450cam has been determined, and since the mechanism of action of this bacterial enzyme is believed to be very similar to that of its mammalian counterparts, it has been used as a framework on which structural models of mammalian enzymes are based.

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The nucleotide sequence and corresponding amino acid sequence of P-450cam have been described^{5,7}. The location of an active site of the enzyme is known and structure-function relationships have been investigated^{8,9}. Mutants of P-450cam have been described at the 101 and 185 and 247 and 295 positions^{9,10,11} and at the 87 position¹². A mutant in which tyrosine 96 (Y96) has been changed to phenylalanine 96 (the Y96F mutant) has been described^{11,13,14,15}. But in all cases the papers report effects of the mutations on the oxidation reactions of molecules which had previously been shown to be substrates for the wild-type enzyme. There is no teaching of how mutations might be used to provide biocatalysts for oxidation of different, novel substrates.

In an attempt to develop new biocatalysts, we have initiated a project which aims to redesign P-450cam, such that it is able more effectively to carry out specific oxidations of organic molecules whether or not these are substrates for the wild-type protein.

The three dimensional structure of P-450cam shows the active site to provide close van der Waals contacts with the hydrophobic groups of camphor as shown in Figure 1. Of particular significance are the contacts between camphor and the side chains of leucine 244, valine 247 and valine 295. Three aromatic residues (Y96, F87 and F98) are grouped together and line the substrate binding pocket, with a hydrogen bond between tyrosine 96 and the camphor carbonyl oxygen maintaining the

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substrate in the correct orientation to ensure the regio- and stereo- specificity of the reaction.

Lipscomb and co-workers¹⁶ demonstrated in 1978 that wild-type P-450cam showed a propensity to dimerise, but they also reported that the catalytic activity of the monomer and dimer towards camphor oxidation were indistinguishable. Since the dimerisation reaction could be reversed by thiol reducing agents, they concluded that it occurred by intermolecular cysteine disulphide (S-S) bond formation. They were unable to determine whether dimerisation involved more than one cysteine per P-450cam molecule. Nor were they able to identify the key cysteine residue(s) involved in this reaction because neither the amino acid sequence nor crystal structure of P-450cam were known at the time.

We used molecular modelling to investigate the likely effects of points mutations to the three aromatic residues (Y96, F87, F98) in the active site pocket. We noted that replacement of any of these aromatic residues with a smaller, hydrophobic non-aromatic side-chain could provide an "aromatic pocket" which could be used to bind more hydrophobic substrates. The program GRID¹⁷ was used to calculate an energy of interaction between an aromatic probe and possible mutants of cytochrome P-450cam where these residues were changed to alanine (F87A, Y96A and F98A). The results were then examined graphically using the molecular modelling package Quanta¹⁸.

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The mutant F98A appeared to have the strongest binding interaction within the active site cavity accessible to the aromatic probe, with that of Y96A being slightly smaller, and that of F87A being substantially less. It was decided in the first instance to mutate tyrosine 96 to alanine as it is more central to the binding pocket, whereas phenylalanine 98 is in a groove to one side. Also, removal of tyrosine 96 should decrease the specificity of the enzyme towards camphor due to the loss of hydrogen bonding to the substrate.

According to one aspect of the present invention a mutant of the mono-oxygenase cytochrome p-450cam is provided in which the cysteine residue at position 334 is removed.

Preferably the removal is by the substitution of another amino acid except cysteine for the cysteine residue.

Alternatively the removal is by the deletion of the entire cysteine 344 residue from the enzyme.

Suitably the tyrosine residue at position 96 in the mutant is replaced by the residue of any amino acid except tyrosine.

Conveniently the amino acid is selected from any one of the following: alanine, arginine, asparagine, aspartic acid, cysteine, glutamic acid, glutamine, glycine, histidine, isoleucine, leucine, lysine, methionine, proline, serine, threonine, tryptophan, tyrosine and valine except that in the

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case of the cysteine residue at position 334, the amino acid is not cysteine and in the case of the tyrosine residue at position 96 the amino acid is not tyrosine.

preferably the amino acid residue at one or more of the positions 87, 98, 101, 185, 193, 244, 247, 295, 297, 395 and 396 is replaced by another amino acid residue.

We examined the structure of P-450cam generated from the published crystallographic atomic co-ordinates using the modelling programme Quanta. We determined that there are five cysteines near the surface of P-450cam (cysteines 58, 85, 136, 148, 334) which might participate in intermolecular disulphide bond formation leading to protein dimerisation. We carried out sit-directed mutagenesis to substitute each of these cysteines to alanine, thus generating five Cys - Ala surface mutants.

The extent of protein dimerisation in the wild-type P-450cam and the five surface Cys - Ala mutants were investigated, The presence of dimer was detected by both anion exchange fast protein liquid chromatography on a Resource Q column (Pharmacia) and gel filtration size exclusion chromatography on a Superose 12 column (Pharmacia) in the wild-type P-450cam and the C58A, C85A, C136A and C148A mutants. On the other hand, no dimer was detected, even at high concentrations (0.1mM range), for the C334A mutant (see data in Figure 2). We concluded that wild-type P-450cam underwent dimerisation by intermolecular S-S

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disulphide bond formation between the surface cysteine 334 on two protein molecules.

The C334A mutation has the obvious benefit of removing unwanted protein dimerisation, thus ensuring the presence of a single species in solution at all times. In addition, we noted a completely unexpected benefit of this mutation. proteins, wild-type P-450cam shows aggregation upon standing. The reasons why proteins aggregate are not clear, but the P-450cam aggregates are insoluble and catalytically inactive. The wild-type and C58A, C85A, C136A and C148A mutants all showed dimerisation as well as aggregation upon storage at 4°C, and even in 50% glycerol solutions at -20°C. Aggregation will also occur turnover, especially at the higher P-450cam concentrations required in any economically viable industrial application in, for example, synthesis of organic molecules. The C334A mutant did not show any evidence of aggregation even at mM concentrations at room temperature over a period of three Thus, the C334A mutation has beneficial effects in protein handling, storage, and increased catalyst lifetime.

We believe the mutation at position 96 to be the key which enables the mutant enzymes to catalyse the oxidation of a relatively wide range of organic substrates. Other amino acids adjacent to the active site of the enzyme may also be mutated in order to change the shape and specificity of the active site. These other amino acids include those at positions 87, 98, 101, 185, 193, 244, 247, 295, 297, 395 and 396. It is envisaged that

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by: a small hydrophobic amino acid so as to enlarge the active site; or a large hydrophobic amino acid so as to reduce the size of the active site; or by an amino acid having an aromatic ring to interact with a corresponding aromatic ring of a substrate.

Regarding the oxidation reactions, the conditions are described in the literature references attached. The enzyme system typically includes putidaredoxin and putidaredoxin reductase together with NADH as co-factors in addition to the mutant enzyme. The example of cyclohexylbenzene oxidation is described in the experimental section below. Various classes of organic compounds are envisaged and described below. We note that the wild-type P-450cam is active towards the oxidation of a number of molecules included in the following sections. However, in all cases the mutant P-450cam proteins show much higher turnover activities.

The organic compound is an aromatic compound, either a hydrocarbon or a compound used under conditions in which it does not inactivate or denature the enzyme. Since the mutation has been effected with a view to creating an aromatic-binding pocket in the active site of the enzyme, the mutant enzyme is capable of catalysing the oxidation of a wide variety of aromatic compounds. Oxidation of example aromatic and polyaromatic compounds is demonstrated in the experimental section below and is believed very surprising given that the wild-type enzyme has been reported to

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catalyse the oxidation of only members of the camphor family and shows low activity towards a few other molecules such as styrene¹⁹, ethylbenzene^{9,10}, a tetralone derivative²⁰, and nicotine²¹.

The organic compound may be a hydrocarbon, e.g. aliphatic ii) or alicyclic, carrying a functional group (see Scheme 1). An aromatic protecting group is attached to the functional group prior to the oxidation reaction and removed from the functional group after the oxidation reaction. A suitable aromatic group is a benzyl group. The protecting group serves two purposes: firstly it makes the substrate more hydrophobic and hence increases binding to the hydrophobic enzyme pocket; secondly it may help to hold the substrate in place at the active site. Thus, with the correct aromatic protection group, both regio- and stereo-selective hydroxylation of the substrate may be achieved. Examples monofunctionalised hydrocarbons are cyclohexyl, cyclopentyl and alkyl derivatives (Scheme 1). The oxidation products of these compounds are valuable starting materials for organic synthesis, particularly when produced in a homochiral form. A range of aromatic protecting groups are envisaged, e.g. benzyl or naphthyl ethers and benzoyl ethers and amides (Scheme 1). Of interest are also benzoxazole groups as carboxyl protecting groups and Nbenzyl oxazolidine groups as aldehyde protecting groups. Both can be easily cleaved after the enzymatic oxidation

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and have previously been described in the literature for the microbial oxidations of aldehydes and acids²².

- iii) The organic compound is a C4 to C12 aliphatic or alicyclic hydrocarbon. Oxidation of cyclohexane and linear and branched hydrocarbons is demonstrated in the experimental section below. We have found that wild-type P-450cam is also capable of oxidising these molecules, but the activities are low and in all cases the mutants show substantially higher activities.
- iv) The organic compound is a halogenated aliphatic or alicyclic hydrocarbon. Oxidation of lindane (hexachlorocyclohexane) is also describe below.

Mutants were constructed in which active site substitutions were combined with the surface mutation of cysteine at position 334 to alanine and contained alanine, leucine, valine, orphenylalanine instead of tyrosine at position 96 (Y96). Lastly several active site mutations and the surface mutation were combined to constitute mutant enzymes with multiple mutations. encoding cytochrome P-450cam, and its natural electron-transfer partners putidaredoxin and putidaredoxin reductase, were amplified from the total cellular DNA of P. Putida using the polymerise chain reaction (PCR). The expression vector/E. coli host combinations employed were pRH1091²³ in strain JM109 for P-450cam, pUC 118 in strain JM109 for putidaredoxin, and pGL W11 in strain DH5 for putidaredoxin

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reductase. Oligonucleotide-directed site-specific mutagenesis was carried out using an M13 mp 19 subclone by the method of Zoller and Smith 24 , and mutant selection was by the method of Kunkel 25 .

Binding of potential substrates was investigated by spectroscopic methods. The wild-type enzyme in the absence of substrate is in the 6-co-ordinated, low-spin form with a weakly bound water occupying the sixth co-ordination site, and shows a characteristic Soret maximum at 418 nm. Binding of camphor and the substrate analogues adamantanone, adamantane and norbornane fully converted the haem to the 5-co-ordinated, high-spin form which has a characteristic Soret band at 392 nm. spin-state shift is accompanied by an increase in the haem reduction potential which enables the physiological electrontransfer partner putidaredoxin to reduce P-450cam and initiate the catalytic hydroxylation cycle26. The haem spin state shift is thus a qualitative indication of the likelihood of molecules shown in Tables 1 and 2 being oxidised by the wild-type and mutant P-450cam enzymes.

A buffered solution (50 mM Tris.HCI, pH 7.4), typically 3ml in volume, containing 10uM putidaredoxin, 2 uM putidaredoxin reductase, 1 uM cytochrome P-450cam mono-oxygenase (wild-type or mutant), 200 mM KCI, 50 ug/ml bovine liver catalase (Sigma), and 1 mM target organic compound such as cyclohexylbenzene (added as a 0.1 M stock in ethanol) was preincubated at 30°C for 5 minutes. The enzymatic reaction was initiated by adding NADH to a total

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concentration of 2 mM. Further four aliquots of NADH (to increase the NADH concentration by 1mM each time) were added in intervals of 10 minutes, and 30 minutes into the incubation one aliquot of substrate (to increase the concentration by 1mM) was also added. The reaction was quenched after 60 minutes by adding 0.5 ml chloroform and vortexing the mixture. The phases were separated by centrifugation (4000 g) at 4°C. The chloroform layer was analyzed by gas chromatography.

For many substrate compounds such as cyclohexylbenzene for which not all the P-450cam-mediated oxidation products are commercially available, the chloroform extracts are evaporated to dryness under a stream of nitrogen. The residues were extracted with hexane and the oxidation products separated by high performance liquid chromatography, eluting with a hexane/isopropanol gradient. The purified products were then identified by mass spectroscopy and particularly nuclear magnetic resonance spectroscopy.

For different substrates of different solubility in the aqueous buffer solution, the amount of substrate added to the incubation mixtures varies from 0.2 mM to 4 mM final concentration. The NADH concentration can be monitored at 340 nm and, in all cases, more substrates and NADH are added during the incubation.

Using the above experimental techniques, the inventors have investigated a considerable number of organic compounds as

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substrates for both the wild-type P-450cam enzyme and also the mutant version Y96A. Work has included mutants designated Y96V; Y96L; Y96f: C334A; the combined mutant F87A-Y96G-F193A and the combined active site and surface mutants of Y96A-C334A; Y96V-C334A; Y96L-C334A; Y96F-C334A; F87A-Y96G-F193A-C334A. The results for C334A and C334A-Y96A are set out in Table 1 and 2, in which structurally related molecules are grouped together.

Table 1 details the NADH consumption for oxidation of small linear, branched and cyclic hydrocarbons by the mutant Y96A-C334A. Tables 2(a) to 2(h) details the product distributions for mutant and substrate combinations where these have been elucidated to date.

The cysteine residue at position 344 can be deleted by any well known and freely available standard restriction techniques and will therefore not be described in detail herein.

Scheme 1:

Hydrocarbons		
-Z	Protecting Group	
· Ot t	OPh/Naphi	PhyNaphs
- NH ₂	N. Ph/Naght	
- СООН		
- сно	Bz	

Table 1:

 $K_{app} (\mu M)^a$

		200	(1-1-1-1)
		WT	Y96A
X	1	6.3	12
D	2	12	28
	3	8.4	1.4
\triangle	4	330	92
	<u>5</u>	>1500°	73

^a Values are the average of two independent measurements using the method of Sligar (S.G. Sligar, *Biochemistry*, 1976, 15, 5399 - 5406). The value of K_{app} is strongly dependent on the concentration of K^* in the buffer. At $[K^*]>150$ mM, K_{app} for camphor is 0.6 μ M for both wildtype and Y96A. Data in this table were determined at $[K^*]=70$ mM in phosphate buffer, pH 7.4, in order to avoid salting out of substrates at higher ion concentrations.

^b Saturation not reached.

		5	Table	2 (a)					
P450cam-substrate interactions	te interactions	Wild type	уре	Mutant Y96A	Y96A	Wild type) Je	Mutant Y96A	796A
Subgroup: 1-ring	50	ASpin high/low	Vs DTT	ASpin high/low	Vs DTT	NADH tumove/?	802	NADH tumover?	GC?
	Benzene		•	•	•				
	Toluene		•	8	80				
	Ethylbenzene		•	40	40				
	Styrene	,	•	8	8				
	Cyclohexene	•	ĸ	40	40				
	1,3-Cyclohexadiene	pu	됟	pu	þ				
	1,4-Cyclohexadiene	•	S.	15	20				
\bigcirc	Cyclohexane	•	•	8	09			+	
5	Hexane		•	92	99			+	
	Methylcyclohexane	20	20	. 001	02				
	(S)-(+)-Carvone	10	99	10					

		Table	3 (b)					
F450cam-substrate interactions	PIIM	Wild type	Mutant Y96A	Y96A	Wild type	8	Mutant Y96A	/96A
Subgroup: 2-ring, Naphthalene	ASpin highMow	Vs OTT	ASpin high/low	VsDTT	NADH tumover?	Ş	NADH tumover?	cs
Naphthalene	•	•	51	80				
1-Ethylnaphthalene	•		٠n	50				
2-Ethylnaphithalene		,	10	50				
2-Naphthylacetate	•	LO.	•	S				
1-Naphithylacetate	•	s	•	ĸ				
1-Naphthypropionate		8		50				
1-Naphthylbutyrate	,	w.		so.				
Naphthylphenylketone								
1,2-Dihydronaphthalene	ις.	20 30	30	8				
1,2,3,4-Tetrahydro naphthalene	ις.	6	40	40				

Table 2(c)

P450cam-substrate interactions	Wild type	a A M	Mutant Y96A	Y96A	Wild type	2	Mutant Y96A	96A
Subgroup: 2-ring, DPM	ASpin high/low	Vs DTT	ASpin Vs DTT high/low	Vs DTT	NADH turnover?	25	NADH tumover? GC?	903
Diphenylmethane		2	45	P			+	
Diphenylether	6	ĸ	20	20				
Benzophenone		90	•	50				
Cyclohexylphenylketone-	ά	93	09	ē				
Phenylbenzoale		ĸ	•					
N-Phenylbenzylamine	9	S	45	2				
Bibenzyl Bibenzyl			22	92				
Cis-Suibene	•	20	40	20				
Biphenyl	•	50		8				
Cyclohexylbenzene	20	50	08	2				
() trans-Stilbene	•			•				
Benzylether		νo	93	2				

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Table

P450cam-substrate interactions		Wild type	8	Mutant Y96A	Y96A	Wild type	8	Mutant Y96A	V 96
Subgroup: 3-ring	AS Diç	ASpin high/low	Vs DTT	ASpin high/low	Vs DTT	NADH	į	NADH	: 5
Anthracene Anthracene	•			,		T PAGE		Tumover	3
Phenanthrene	Уге ле	•	•	70	20			+	
Fluorene	ø.	•		•	8				
2-Fluorenc	2-Fluorencarboxaldehyde	•			20				
9-Fluorenone	9		50		S.				
Anthrone	·	ι ο			S				
Anthraquinone	юпе								
O CM2CM3	H ₃ 2-Ethylanthraquinone								

rable 2(e)

P450cam-substrate interactions	interactions	Wild type	ype	Mutant Y96A	Y96A	Wild type	2	Mutant Y96A	16A
Subgroup: 4,5-ring		ΔSpin high/low	Vs DTT	ASpin high/low	Vs DTT	NADH tumover?	GC?	NADH turnover?	607
	Chrysene	•		,	ı				
	1,2-Benzanthracene	•		ı					
	Fluoranthene		ស	50	10				
	Pyrene*	•		•					
	Perylene*		4						

Table 2(f)

P450cam-substrate interactions	PIIM	Wild type	Mutant Y96A	Y96A	Wild type	/pe	Mutant Y96A	796A
Subgroup: Cyclic Alkanes	ΔSpin high/low	Vs DTT	ASpin Vs DTT ASpin Vs DTT highNow Vs DTT	VsDTT	NADH fumover? GC?	යුදු	NADH lumover? GC?	gC?
44								
Cos-Decahydronaphihalene	Þ	2	b	Ę				
trans-Decahydro	. 20	0	8	02				
Сусюнехапе		•	9	99			+	
Methylcyclohexane	20	3 5	100	70				

P450cam-substrate interactions		Wild type	Table lype	2 (g) Mutant Y96A	Y96A	Wild type	ype	Mutant Y96A	796A	
Subgroup: n-Alkanes	anes	∆Spin high∕low	VsDTT	ASpin high/low	VsDTT	NADH: turnover?	GC7	NADH turnover?	GC?	
n-Pentane	lane	•	သ	જ	\$			+		i
n-Hexane	ane		•	8	40			+		
n-Heptane	апе	S)	လ	8	40			+		
n-Octane	ane	•	2	8	45			+		
n-Nonane	ane	•		02	45			+		
n-Decane		5	5	2	멸					
ր-Սոգ	n-Undecane	2	2	8	20					
poQ-u	n-Dodecane	nd nd	2	ري د	S					21
CH ₃ (CH ₂) ₁₄ CH ₃ n-	n-Hexadecane			•						
CH ₃ (CH ₂) ₁₅ CH ₃ n-	n-Heptadecane		•	•	•					
CH ₃ (CH ₂) ₁₁ OSO ₃ ,Na	SDS	•	20		99					
CH ₃ (CH ₂) ₇ CH=CH(CH ₂) ₇ CO ₂ H Oleic acid*	Oleic acid*		107	•	203					
{CH ₃ } ₂ CH(CH ₂) ₃ CH(CH ₃)(CH ₂)3CH ₂ CH ₂ -1 ₂	13CH(CH3)CH2CH2-}2									
	Squalane		•	•	20					
Isoprene	92		•	01	10					

Table 2(h)

P450cam-subst	P450cam-substrate interactions	Wild type	Ape	Mutant Y96A	Y96A	Wild type	90	Mutant Y96A	86 A	
Subgroup: Campho	nphor-like	ASpin high/low	VsDTT	ASpin ASpin Vs DTT high/low Vs DTT	Vs DTT	NADH tumover? GC?	දුර	NADH tumover? GC?	607	
>										
~°	(1R)-(-)-Camphorquinone	8	8	8	99					
*	(1R)-(-)-Fenchone	40	02	S	80					
	Dicyclopentadiene	ន	80	8	8					

23 Table 3.

Turnover of Small Alkanes by P450cam Mutants All mutants listed below also contain the C334A mutati n.

Turnover rate measured as NADH consumption rate (nmole NADH/nmole P450cam/s).

Alkane Main chain length	substrate: Name	Wild type	Y96A
C4	n-butane	•	-
C4	2-methyl butane	background	4.6
C4	2,3-dimethyl butane	background	16.8
C4	2,2-dimethyl butane	background	14.0
C5	n-pentane	background	5.8
C5	2-methyl pentane	3.8	11.7
C5	3-methyl pentane	1.3	14.2
C5	2,4-dimethyl pentane	0.2	12.6
C5	2,2-dimethyl pentane	5.2	12.8
C5	2,2,4-trimethyl pentane	0.9	5.3
C5	3-ethyl pentane	background	16.2
. C6	n-hexane	background	6.0
C6	2-methyl hexane	background	10.6
C 7	n-heptane	2.7	4.4
C7	2-methyl heptane	background	2.1
C 7	4-methyl heptane	1.4	10.2
C8	n-octane	background	5.8
C 7	cycloheptane	4.4	42.5

Product structures and distributions following oxidation of substrates with P450cam active site mutants.

[&]quot;background" - typical background NADH oxidation rate is 0.07 nmole NADH (nmole P450cam) 1 sec 1

Table 4(a)

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	Product structure and distributions following oxidation of substrates with P450cam active site mutants. All mutants shown below also contain the							₹	HO
	'e site mutants. All 1	its:	1	39	10	23	12.5	# ₆	+
Table 4(a)	P450cam a ctiv	Products (%) for mutants:	38	23	23	91	10.4	Dorl	
PTOPI	strates with	S (%) for V96F	1	27	9	13			
	oxidation of sub	Products Y96A	20	20	<u></u>	45	7.4	Cam	
	following o	WT	\$	20	25	12	8.0	zene 7 P450cam	# =
	Product structure and distributions C334A mutation.	Cyclohexylbenzene Products	D.c1 3-01	LorD 3-01	Trans	Gis-	Total products(area/10 ⁵)	Cyclohexylbenzene	 chemically most reactive position

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(d) 4 (b)

	1			1 1	
Products (%) for mutants:	84.796A	25	75	36	
Produc mu	WT	1 7	76	42	P450cam
Phenylcyclohexene	Products	3-one (A)	3-ol (B)	Total products(area/10 ⁶)	chemically reactive positions

Pable 4(c)

Naphthalene			Produc	ts (%) f	Products (%) for mutants:	nts:
Products	W	Y96A	Y96F	T96 Å	A96A	F87A-F96G- F193A
<u>ō</u>	100	100	100	100	001	001
2-0-Z	0	0	0	0	0	0
Total products (area/10 ⁵)	(0.016)	-:	2.4	0.7	1.4	0.1
8	P450cam Mutants	† § s		ĕ —⟨		

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Table 4(d)

Products	WT	Y96A	Produc Y96F	ts (%) Y96L	Products (%) for mutants: Y96A Y96F Y96L Y96V F87 F19	tants: F87A-F96G- F193A
₹	38	49	41	35.5	41	27
8	15	23	31	14	38	41
ပ	12	13	2	6	11	3
Q	35	15	23	14.5	10	29
Total products 0.075 (area/10 ⁶)	0.075	7.0	4.5	2.8	1.6	0.065
Phenanthrene		2	P450cam mutants	†	4 hydrox	4 hydroxylated products

able 4(e)

Fluoranthene		P	odnote.	(%) for	2000	
Products	WT	Y96A	Y96F	796X	A96A	Y96A Y96F Y96L Y96V F87A-F96G- F193A
Y	0	84	,			0
8	0	91	1	•		001
Total products 0 (area/10 ⁶)	0	2.7				0.2
Fluoranthene	2		P450cam mutants	†	2 hydro	2 hydroxylated products

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able 4(f)

	TW	Page V	Products (%) for mutants: A Voke Voki Voky F8	(%) TOI VOKT	r mutar V96V	Products (%) for mutants:
613	T &	UNC I	100			F193A
_	0	40	43	23	30	33
æ	0	43.6	29	64.5	55	40
()	0	5	12.5	7.9	12	20
C	0	1.4	15.5	4.6	3	7
Total products 0 (area/10 ⁶)	0	1.2	1.5	1.5	1.6	0.02
Pyrene		32	P450cam mutants	Es si	4 hydro	4 hydroxylated products

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Lindane Products (hexachlorocyclohexane)	Products WT	(%) for	Products (%) for mutants WT Y96A
₹	00		001
Turnover rate nmole NADH (nmoleP450) 's '	7.5		43.5
Clambridge	A E	9 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	4 5 0 F

Table 4(h)

Hexane Products	Products (%) for mutants:	or mutants:
	Y96F	X96A
2-hexanone	10	15
3-hexanone	91	28
2-hexanol	24	26
3-hexanol	50	32
Relative activity		
(WT = 1)	18.2	25.5

2-Methyl hexane	Products (%) for mutants:	for mutants:
Products	Y96F	Y96A
2-methyl-2-hexanol	72	74
5-methyl-2-hexanone	91	4
2-methyl-3-hexanol	7	4
5-methyl-2-hexanol	\$	∞
Relative activity		
(WT = I)	2.3	2.6

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CLAIMS

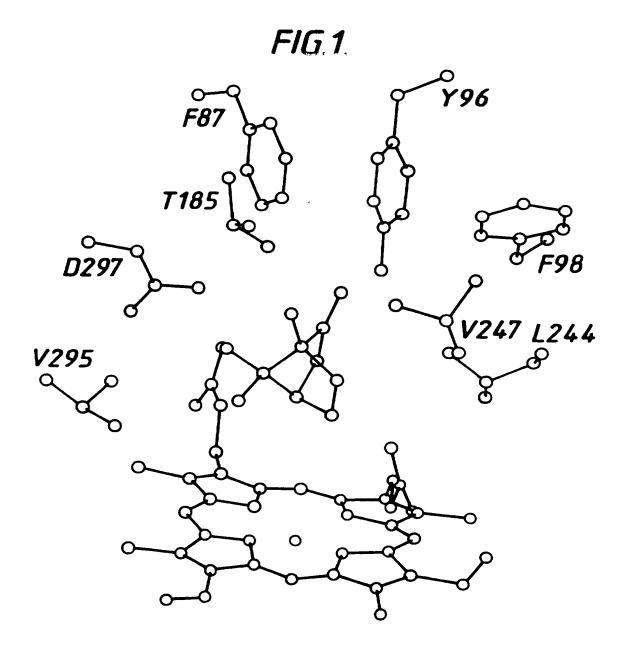
- A mutant of the mono-oxygenase cytochrome P-450cam in which the cysteine residue at position 334 is removed.
- 2. A mutant as claimed in claim 1 in which the removal is by the substitution of another amino acid except cysteine for the cysteine residue.
- 3. A mutant as claimed in claim 1 in which the removal is by deletion of the entire cysteine 334 residue from the enzyme.
- 4. A mutant as claimed in any of the preceding claims in which the tyrosine residue at position 96 in the mutant is replaced by any other amino acid except tyrosine.
- 5. A mutant as claimed in either of claims 1, 2 or 4 in which the amino acid is selected from any one of the following:-

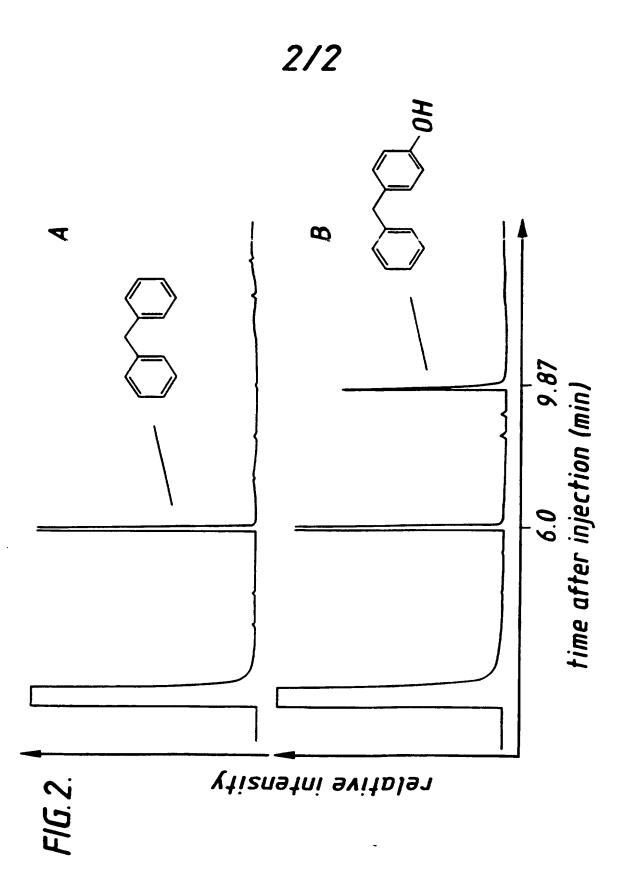
alanine, arginine, asparagine, aspartic acid, glutamic acid, glutamine, glycine, histidine, isoleucine, leucine, lysine, methionine, proline, serine, threonine, tryptophan, tyrosine and valine.

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- 6. A mutant as claimed in any of the preceding claims in which the amino acid residue at one or more of the positions 87, 98, 101, 185, 193, 244, 247, 295, 297, 395 and 396 is replaced by another amino acid residue.
- 7. A mutant of the mono-oxygenase cytochrome P-450cam substantially as hereinbefore described with reference to the accompanying drawings and/or examples.

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INTER IONAL SEARCH REPORT



CLASSIFICATION OF SUBJECT MATTER PC 6 C12N15/53 C12N9/02 IPC 6 C12P7/22 C12P7/02 According to International Patent Classification (IPC) or to both national classification and IPC **B. FIELDS SEARCHED** Minimum documentation searched (classification system followed by classification symbols) C12N C12P IPC 6 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practical, search terms used) C. DOCUMENTS CONSIDERED TO BE RELEVANT Relevant to claim No. Category ' Citation of document, with indication, where appropriate, of the relevant passages 7 X JOURNAL OF BIOLOGICAL CHEMISTRY, vol. 263, no. 35, 15 December 1988, pages 18842-18849, XP002025958 W.M. ATKINS ET AL.: "The role of active site hydrogen bonding in cytochrome P-450 cam as revealed by site-directed mutagenesis." cited in the application 1-6 Y see the whole document X THE JOURNAL OF BIOLOGICAL CHEMISTRY, vol. 265, no. 10, 5 April 1990, pages 5361-5363, XP002025959 C. DI PRIMO ET AL.: "Mutagenesis of a single hydrogen bond in cytochrome p450 alters cation binding and heme solvation." cited in the application Y see the whole document 1-6 -/--Patent family members are listed in annex. Further documents are listed in the continuation of box C. Special categories of cited documents: "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the 'A' document defining the general state of the art which is not considered to be of particular relevance invention "E" earlier document but published on or after the international "X" document of particular relevance; the claimed invention filing date cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such docudocument referring to an oral disclosure, use, exhibition or ments, such combination being obvious to a person skilled other means document published prior to the international filing date but later than the priority date claimed "&" document member of the same patent family Date of the actual completion of the international search Date of mailing of the international search report 1 4. **Q3**. **9**7 24 February 1997 Authorized officer Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentiaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016 Hix, R

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